

Work Order ID 68373

Tuesday, April 12, 2011 11:52:33 AM



Page 1

Item ID: D2940-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Support

Start Date: 4/12/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 5/9/2011 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: M Date: 11-04-12 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D2940 | Rev B | | | | | | | | |

100

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

end 11/05/18

20 0

HAAS CNC vertical machine #1

1- Machine as per Folio FA079 □2- Tumble & Deburr

110

0.00



QC1- Inspect dimensions to dimension sheet

QC

Memo

0.00

end 11/05/18

20 0

Quality Control

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

SL 11/05/25

20 0

Quality Control

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 68373

Tuesday, April 12, 2011 11:52:33 AM



| | | | | | | |
|----------------|-----------|------------|-------|-------|---------------|--|
| Item ID: | D2940-1 | Accept | | Setup | Start | |
| Revision ID: | | | | | Stop | |
| Item Name: | Support | | | | | |
| Start Date: | 4/12/2011 | Start Qty: | 20.00 | | Cust Item ID: | |
| Required Date: | 5/9/2011 | Req'd Qty: | 20.00 | | Customer: | |
| Reference: | | | | | | |

| | | | | | | | |
|------------|---------------|-------|------------|-------|-----|-------|--|
| Approvals: | Process Plan: | Date: | Tooling: | Date: | Run | Start | |
| | QC: | Date: | SPC (Y/N): | Date: | | Stop | |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|----------------------|---------|--------|--------------|---------------|---------------|--------------------|----------------|
| 130 Powdercoat Powder Coating | White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel Memo <i>M116964</i> *****Mask Inside Surface as per Dwg D2940***** TIME: <i>9:30</i> <input type="checkbox"/> START <i>10:00</i> <input type="checkbox"/> FINISH TIME: <i>10:00</i> | 0.00 0.00 | | | | <i>20</i> | | <i>BR 11-5-27.</i> | |
| 140 QC Quality Control | QC3- Inspect Part Finish Memo | 0.00 0.00 | | | | <i>20</i> | | <i>11-05-12</i> | |
| 150 SprayPaint Spray Painting | SprayPaint Memo Prime inside surface as per Dwg D2940 and QSI 005 4.3. | 0.00 0.00 | | | | <i>25</i> | | <i>11-05-31</i> | <i>(x20)</i> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 68373

Tuesday, April 12, 2011 11:52:33 AM



Page 3

Item ID: D2940-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Support

Start Date: 4/12/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 5/9/2011 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|-----------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 160 QC Quality Control | QC14- Inspect Spray Paint Memo | 0.00 0.00 | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| 170 Packaging Packaging | Identify as per dwg & Stock Location: <i>x file</i> <i>copy</i> Memo | 0.00 0.00 | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| 180 QC Quality Control | QC21- Final Inspection - Work Order Release Memo | 0.00 0.00 | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

*KT 11-06-01**11/6/16 JF*
MF
11-06-02

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, April 12, 2011 11:52:40 AM

Page 1

Work Order ID: 68373



Parent Item: D2940-1



Parent Item Name: Support


Start Date: 4/12/2011

Required Date: 5/9/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP C 02.11.26 Reformat; Added P/O KJ
IPP Rev:D Added priming as per Rev B 07-04-30 JLM
IPP E 08.03.19 Re-format Ec verified by DD
IPP Rev:F 08-10-22 add qcl4 DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| DSK081  | | Manufactured | No | | | 110 | Each | 10.0000 | 0.5 | 10 | | | |

D2940-1 TURNING DETAIL

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| MAT060 | 10 | |
| 47786 | 4 | |
| 60841 | 6 | |

4
6
on 11/05/18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|------------------------------------|---------------|-----------------------------|
| DART AEROSPACE LTD | | Work Order: 68373 |
| Description: Ø3.250 Support | | Part Number: D2940-1 |
| Inspection Dwg: D2940 | Rev: B | Page 1 of 1 |

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

| | | | | Record Actual Dimensions | | | | |
|---------------|--------|--------|----------------|--------------------------|--------|--------|--------|--------|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | 5 |
| HAAS Section | | | | | | | | |
| AA | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | .250 |
| AB | 0.490 | 0.510 | | .500 | .500 | .500 | .500 | .500 |
| AC | 0.140 | 0.160 | | .152 | .152 | .150 | .150 | .150 |
| AD | 3.510 | 3.530 | | 3.521 | 3.520 | 3.521 | 3.521 | 3.519 |
| AE | 1.633 | 1.673 | | 1.652 | 1.656 | 1.657 | 1.657 | 1.657 |
| AF | 1.493 | 1.513 | | 1.498 | 1.505 | 1.503 | 1.503 | 1.505 |
| AG | 0.040 | 0.060 | | .052 | .058 | .054 | .055 | .055 |
| AH | 0.188 | 0.193 | | .189 | .189 | .189 | .189 | .189 |
| AI | 0.140 | 0.160 | | .148 | .147 | .148 | .149 | .149 |
| AJ | 2.518 | 2.538 | | 2.522 | 2.520 | 2.520 | 2.520 | 2.520 |
| AK | 0.040 | 0.060 | | .049 | .050 | .047 | .048 | .049 |
| AL | 0.010 | 0.020 | | .015 | .015 | .015 | .015 | .015 |
| AM | 0.140 | 0.160 | | .140 | .140 | .140 | .140 | .140 |
| AN | 0.350 | 0.450 | | .375 | .375 | .375 | .375 | .375 |
| AO | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | .250 |
| AP | 0.150 | 0.170 | | .155 | .157 | .154 | .154 | .153 |
| AQ | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | .063 |
| AR | 101.64 | 105.64 | | 103.64 | 103.64 | 103.64 | 103.64 | 103.64 |
| AS | 0.260 | 0.267 | | .263 | .263 | .263 | .263 | .263 |
| AT | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | .063 |
| AU | 4.118 | 4.138 | | 4.131 | 4.130 | 4.130 | 4.131 | 4.130 |
| AV | | | | | | | | |
| AW | | | | | | | | |
| Accept/Reject | | | | | | | | |

Measured by: cmf Date: 11/05/18

Audited by: SL Date: 11/05/05

Prototype Approval: _____ Date: _____

| Rev | Date | Change | Revised by | Approved |
|-----|----------|----------------------|------------|----------|
| A | 02.12.12 | New Issue | KJ/RF | |
| B | 07.05.08 | Dwg Rev. updated | KJ/JLM | |
| C | 07.07.18 | Dimension AS revised | KJ/JLM | |
| D | 08.04.22 | Reformat | KJ/JLM | |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-----------------------------|--------|----------------------|
| DART AEROSPACE LTD | | Work Order: 18373 |
| Description: Ø3.250 Support | | Part Number: D2940-1 |
| Inspection Dwg: D2940 | Rev: B | Page 1 of 1 |

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

| | | | | Record Actual Dimensions | | | | |
|---------------|--------|--------|----------------|--------------------------|--------|--------|--------|--------|
| Dim | Min | Max | Go/No Go Gauge | Ø6 | Ø7 | Ø8 | Ø9 | Ø10 |
| HAAS Section | | | | | | | | |
| AA | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | .250 |
| AB | 0.490 | 0.510 | | .500 | .500 | .500 | .500 | .500 |
| AC | 0.140 | 0.160 | | .150 | .151 | .151 | .150 | .151 |
| AD | 3.510 | 3.530 | | 3.521 | 3.523 | 3.520 | 3.521 | 3.523 |
| AE | 1.633 | 1.673 | | 1.656 | 1.658 | 1.656 | 1.657 | 1.655 |
| AF | 1.493 | 1.513 | | 1.502 | 1.505 | 1.502 | 1.504 | 1.502 |
| AG | 0.040 | 0.060 | | .056 | .055 | .054 | .055 | .052 |
| AH | 0.188 | 0.193 | | .189 | .189 | .189 | .189 | .189 |
| AI | 0.140 | 0.160 | | .151 | .147 | .149 | .148 | .151 |
| AJ | 2.518 | 2.538 | | 2.520 | 2.520 | 2.520 | 2.520 | 2.520 |
| AK | 0.040 | 0.060 | | .049 | .051 | .050 | .050 | .050 |
| AL | 0.010 | 0.020 | | .015 | .015 | .015 | .015 | .015 |
| AM | 0.140 | 0.160 | | .140 | .140 | .140 | .140 | .140 |
| AN | 0.350 | 0.450 | | .375 | .375 | .375 | .375 | .375 |
| AO | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | .250 |
| AP | 0.150 | 0.170 | | .157 | .154 | .154 | .153 | .155 |
| AQ | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | .063 |
| AR | 101.64 | 105.64 | | 103.64 | 103.64 | 103.64 | 103.64 | 103.64 |
| AS | 0.260 | 0.267 | | .263 | .263 | .263 | .263 | .263 |
| AT | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | .063 |
| AU | 4.118 | 4.138 | | 4.130 | 4.132 | 4.131 | 4.132 | 4.131 |
| AV | | | | | | | | |
| AW | | | | | | | | |
| Accept/Reject | | | | | | | | |

| | |
|-------------------------|----------------|
| Measured by: <i>cmf</i> | Date: 11/05/19 |
| Audited by: <i>SL</i> | Date: 11/05/25 |
| Prototype Approval: | Date: |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|----------------------|------------|--------------------|
| A | 02.12.12 | New Issue | KJ/RF | |
| B | 07.05.08 | Dwg Rev. updated | KJ/JLM | |
| C | 07.07.18 | Dimension AS revised | KJ/JLM | |
| D | 08.04.22 | Reformat | KJ/JLM | <i>[Signature]</i> |

| | | |
|------------------------------------|---------------|-----------------------------|
| DART AEROSPACE LTD | | Work Order: 18373 |
| Description: Ø3.250 Support | | Part Number: D2940-1 |
| Inspection Dwg: D2940 | Rev: B | Page 1 of 1 |

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

| | | | | Record Actual Dimensions | | | | |
|---------------|--------|--------|----------------|--------------------------|--------|--------|--------|--------|
| Dim | Min | Max | Go/No Go Gauge | 1/ | 2 | 3 | 4 | 5 |
| HAAS Section | | | | | | | | |
| AA | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | .250 |
| AB | 0.490 | 0.510 | | .500 | .500 | .500 | .500 | .500 |
| AC | 0.140 | 0.160 | | .151 | .151 | .151 | .151 | .148 |
| AD | 3.510 | 3.530 | | 3.520 | 3.521 | 3.523 | 3.523 | 3.523 |
| AE | 1.633 | 1.673 | | 1.655 | 1.655 | 1.655 | 1.657 | 1.657 |
| AF | 1.493 | 1.513 | | 1.500 | 1.502 | 1.502 | 1.499 | 1.502 |
| AG | 0.040 | 0.060 | | .056 | .056 | .056 | .057 | .056 |
| AH | 0.188 | 0.193 | | .189 | .189 | .189 | .189 | .189 |
| AI | 0.140 | 0.160 | | .151 | .150 | .150 | .150 | .148 |
| AJ | 2.518 | 2.538 | | 2.520 | 2.520 | 2.520 | 2.520 | 2.520 |
| AK | 0.040 | 0.060 | | .049 | .049 | .049 | .049 | .050 |
| AL | 0.010 | 0.020 | | .015 | .015 | .015 | .015 | .015 |
| AM | 0.140 | 0.160 | | .142 | .142 | .142 | .142 | .140 |
| AN | 0.350 | 0.450 | | .375 | .375 | .380 | .380 | .380 |
| AO | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | .250 |
| AP | 0.150 | 0.170 | | .154 | .153 | .154 | .155 | .152 |
| AQ | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | .063 |
| AR | 101.64 | 105.64 | | 103.64 | 103.64 | 103.64 | 103.64 | 103.64 |
| AS | 0.260 | 0.267 | | .263 | .263 | .263 | .263 | .263 |
| AT | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | .063 |
| AU | 4.118 | 4.138 | | 4.130 | 4.131 | 4.130 | 4.130 | 4.130 |
| AV | | | | | | | | |
| AW | | | | | | | | |
| Accept/Reject | | | | | | | | |

| | |
|--------------------------------|-----------------------|
| Measured by: <i>AMF</i> | Date: 11/05/24 |
| Audited by: <i>JL</i> | Date: 11/05/24 |
| Prototype Approval: | Date: |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|----------------------|------------|--------------------|
| A | 02.12.12 | New Issue | KJ/RF | |
| B | 07.05.08 | Dwg Rev. updated | KJ/JLM | |
| C | 07.07.18 | Dimension AS revised | KJ/JLM | |
| D | 08.04.22 | Reformat | KJ/JLM | <i>[Signature]</i> |

| | | | |
|-----------------------------|--------|--------------|---------|
| DART AEROSPACE LTD | | Work Order: | 68373 |
| Description: Ø3.250 Support | | Part Number: | D2940-1 |
| Inspection Dwg: D2940 | Rev: B | Page 1 of 1 | |

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

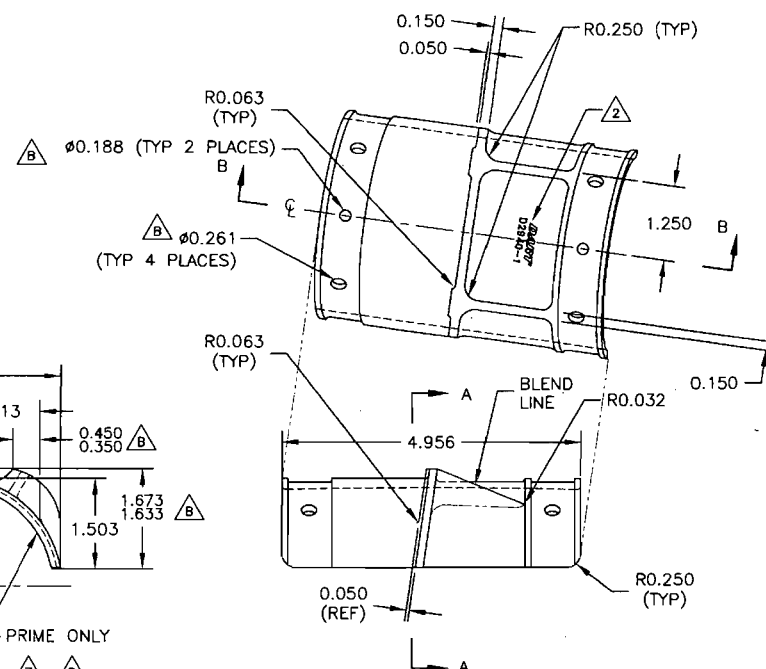
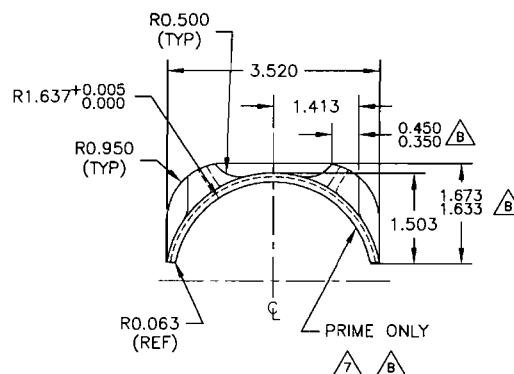
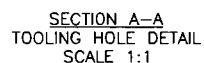
| | | | | Record Actual Dimensions | | | | |
|---------------|--------|--------|----------------|--------------------------|--------|--------|--------|--------|
| Dim | Min | Max | Go/No Go Gauge | 16 | 217 | 318 | 414 | 520 |
| HAAS Section | | | | | | | | |
| AA | 0.240 | 0.260 | | .260 | .260 | .260 | .260 | .260 |
| AB | 0.490 | 0.510 | | .500 | .500 | .500 | .500 | .500 |
| AC | 0.140 | 0.160 | | .149 | .150 | .150 | .150 | .150 |
| AD | 3.510 | 3.530 | | 3.523 | 3.517 | 3.517 | 3.521 | 3.520 |
| AE | 1.633 | 1.673 | | 1.656 | 1.654 | 1.651 | 1.655 | 1.657 |
| AF | 1.493 | 1.513 | | 1.503 | 1.502 | 1.501 | 1.503 | 1.502 |
| AG | 0.040 | 0.060 | | .052 | .055 | .055 | .053 | .052 |
| AH | 0.188 | 0.193 | | .189 | .189 | .189 | .189 | .189 |
| AI | 0.140 | 0.160 | | .149 | .147 | .147 | .148 | .148 |
| AJ | 2.518 | 2.538 | | 2.520 | 2.520 | 2.520 | 2.520 | 2.520 |
| AK | 0.040 | 0.060 | | .050 | .050 | .050 | .050 | .052 |
| AL | 0.010 | 0.020 | | .015 | .015 | .015 | .015 | .015 |
| AM | 0.140 | 0.160 | | .140 | .140 | .140 | .140 | .140 |
| AN | 0.350 | 0.450 | | .380 | .380 | .380 | .384 | .383 |
| AO | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | .250 |
| AP | 0.150 | 0.170 | | .156 | .152 | .152 | .154 | .155 |
| AQ | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | .063 |
| AR | 101.64 | 105.64 | | 103.64 | 103.64 | 103.64 | 103.64 | 103.64 |
| AS | 0.260 | 0.267 | | .263 | .263 | .263 | .263 | .263 |
| AT | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | .063 |
| AU | 4.118 | 4.138 | | 4.130 | 4.130 | 4.130 | 4.130 | 4.130 |
| AV | | | | | | | | |
| AW | | | | | | | | |
| Accept/Reject | | | | | | | | |

| | | | |
|---------------------|-----------|-------|----------|
| Measured by: | <i>SM</i> | Date: | 11/05/24 |
| Audited by: | <i>SL</i> | Date: | 11/05/25 |
| Prototype Approval: | | Date: | |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|----------------------|------------|--------------------|
| A | 02.12.12 | New Issue | KJ/RF | |
| B | 07.05.08 | Dwg Rev. updated | KJ/JLM | |
| C | 07.07.18 | Dimension AS revised | KJ/JLM | |
| D | 08.04.22 | Reformat | KJ/JLM | <i>[Signature]</i> |


NO. 68373

RELEASED
67-04-24 UP
PER ECN 917



- 1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRc)
- 2) IDENTIFY WITH DART LOGO AND PART NUMBER IN THIS AREA
WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

7) FINISH: POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3
PRIME INSIDE SURFACE AS SHOWN PER DART QSI 005 4.2

| | | | |
|---------|--------------------|----------------------------------|---|
| B | 07.03.16 | UPDATE PER NCR 642, PRIME INSIDE | |
| A | 01.01.10 | NEW ISSUE | |
| DESIGN | <i>qp</i> | DRAWN BY <i>HH</i> |  DART AEROSPACE LTD. <small>MARKHAM, ONTARIO, CANADA</small> |
| CHECKED | <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D2940 |
| DATE | 07.03.16 | TITLE 03.250 SUPPORT | |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries